

TECHNICALS FEATURES

MATERIAL

INSULATOR : Special PPS (Polyphenylene Sulfide Fiberglass filled thermoplastic) UL 94-V0

- Radiation resistance
- No humidity absorption
- Oxygen free

Note : PPS characteristics are recognized for space applications

CRIMPING SIGNAL CONTACTS :

Female :

- **Body** : Copper alloy / Ni + Au 0.2µ
- **Socket body** : Beryllium copper / Ni + Au 1.25µ

FIXING HARDWARE :

- **Jackscrew** : Stainless steel

ELECTRICAL for LF Contacts

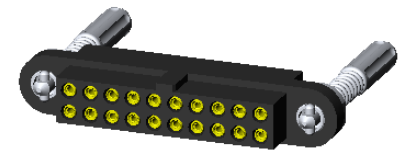
- **All contacts** : 3 A max. @ 25°C
2.2 A max. @ 85°C
- **Working voltage (sea level)** : Tested at 800 V DC
- **Proof voltage** : Tested at 1200 V DC
- **Contact resistance (initially)** : max. 10 mΩ
- **Insulation resistance** : 1000 MΩ min

MECHANICAL for LF Contacts

- **Mechanical operations** : 500 cycles min.
- **Contact insertion and withdrawal force** : 2 N max. / 0.2 N min.
- **Contact retention in insulator** : 10 N min.
- **Contact replacement in insulator** : 3 cycles

ENVIRONMENTAL

- **Temperature range** : From -60°C to +260°C
- **Vibration severity** : 0.75mm, 15 g RMS 6 hours long random with superimposed sinusoid. No intermittencies measured when using an H.S.L.I. (High Speed Logic Interrupt) detector with a trip threshold of 1 µs.
- **Shock severity** : 100g for 6 ms
- **Solvent resistance** : HcFc 141 bMGX (ATOCHM) solvent
- **Salt spray test** : 96 hrs
- **Humidity test** : 56 days @ 90% Humidity



Marking as referenced in the CMM catalogue pages 12 & 13

CONNECTOR SERIES 220 FEMALE

LF contacts number nn	Distance in mm between axes			Length in mm	LF contacts reference mark number			
	A	B	C		D	E	F	G
04	2	9	14	1	2	3	4	
06	4	11	16	1	3	4	6	
08	6	13	18	1	4	5	8	
10	8	15	20	1	5	6	10	
12	10	17	22	1	6	7	12	
14	12	19	24	1	7	8	14	
16	14	21	26	1	8	9	16	
18	16	23	28	1	9	10	18	
20	18	25	30	1	10	11	20	
22	20	27	32	1	11	12	22	
24	22	29	34	1	12	13	24	
26	24	31	36	1	13	14	26	
28	26	33	38	1	14	15	28	
30	28	35	40	1	15	16	30	
32	30	37	42	1	16	17	32	
34	32	39	44	1	17	18	34	
36	34	41	46	1	18	19	36	
38	36	43	48	1	19	20	38	
40	38	45	50	1	20	21	40	
42	40	47	52	1	21	22	42	
44	42	49	54	1	22	23	44	
46	44	51	56	1	23	24	46	
48	46	53	58	1	24	25	48	
50	48	55	60	1	25	26	50	
52	50	57	62	1	26	27	52	
54	52	59	64	1	27	28	54	
56	54	61	66	1	28	29	56	
58	56	63	68	1	29	30	58	
60	58	65	70	1	30	31	60	

Tools recommended for LF contacts		
Crimping following cable instruction ICLF01		C12935
LF contacts insertion & withdrawal tool		MH800
Daniels MH800 hand crimp tool		C12929
Positioner K1692 for Daniels MH800 tool		Position 7
AWG24 crimp tool setting		Position 6
AWG26 & 28 crimp tool setting		

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	Iss	Date	Drawn	Checked	Approved
Item : Conenctor CMM220 female on cables AWG24-28, nn LF contacts, M16Q					

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Catalogue Reference : 222SnnM16Q

	General tolerance	±0.2	Scale	Page /
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3
2
1

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